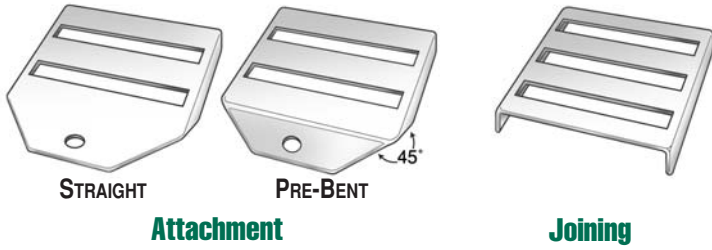


BUCKLES

NEW!

Colors: *White, Black & Brown* • Galvanized Plus Powder Coated
 Sizes: 4", 5" & 6"

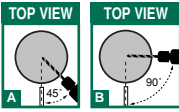


Attachment

Joining

END POST ATTACHMENT

- On the end post - mark a center hole using the buckle as a guide. Drill a 3/8" pilot hole into the post...
 A) At a 45° angle when using the Pre-Bent Buckle
 B) Straight-in on the fence side of the post when using the Straight Buckle.
- Slide a spooler onto the rail. Insert end of rail (maximum of 1") into the buckle using the slot furthest from the hole. Use a speed square to assure proper alignment (buckle ribs up).
- Use the buckle as a tool to bend the end over as shown. Always bend towards the BACK of the rail. After removing the buckle you should have an approximate 2" bend.
- Rotate the buckle with the ribs down and reinsert the rail through the slot closest to the hole as shown.
- Insert the end of the rail into the remaining slot. With sufficient force flatten the rail/buckle assembly.
- Attach with approximate 1/2" x 5" hot dipped, galvanized lag bolt and washer.



HANDY TIP: You can slide one buckle onto the rail and use a second to bend



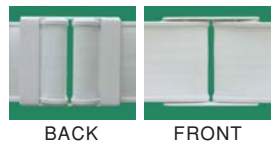
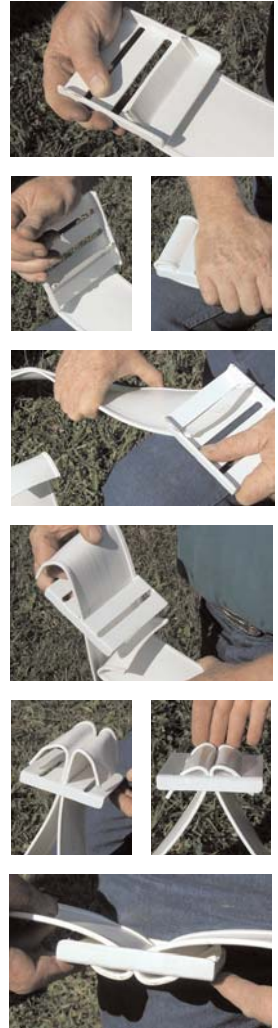
- Finish fence installation. Position previously placed spooler near the end post and tension the fence.

HANDY TIP: Pulling at a 45° angle decreases the possibility of end post rotation after tensioning

- A) Pre-Bent Buckle
- B) Straight Buckle

JOINING

- Insert end of rail (maximum of 1") into one of the outside buckle slots. (buckle ribs up) Use a speed square to assure proper alignment
- Using the buckle as a tool bend the end over until flat. Always bend towards the BACK of the rail. Remove the buckle from the rail.
- Repeat process on other rail end. (buckle ribs up) Remove buckle.
- Insert both rail ends through the center slot. (buckle ribs down)
- Maneuver the ends into their corresponding outside slots. Position the rail until both "loops" are tight against the buckle.
- Turn the fence assembly over and flatten by pushing down on both rails at the same time. Using sufficient force flatten the rail/buckle assembly.
- Finished, joined fence assembly back view and front view. Note: The assembly should be as flat as possible for tensioning purposes and the overall look of the fence.



KENCOVE
 FARM FENCE SUPPLIES

1-800-KENCOVE
 www.kencove.com